



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-33

Job Sheet 178973



Part No: RBE703A94-1130-01-33

Job Qty: ~~20 ea~~ 45.

Part Name: Adjuster



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-2		JB 18.11.14
110	CNC Lathe	20 pcs	7/16/18	7/16/18	0.00	194.33	MORI SL-154		JB 18.11.14
120	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		JB 18.11.14
130	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-4		JB 18.11.14
150	Outsource	20 pcs	7/16/18	7/16/18			GRO002-VC	10	18.11.14
160	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		NOV 9 2018
170	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC5		38
180	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		MLC
190	QC21-SA	20 Ea	7/16/18	7/16/18	0.00	0.00	QC21		21 NOV 21 2018

Part Op 110 - 1-Machine as per DWG. FB566 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 150 - -Issue P/O to Groupe Altech; PO 041720 -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4
-Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
88625K65	Dowel Pin Ø6mm x 40mm	1.4000 ft (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	88625K65	1	56	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/29/18 3:51 PM dart.logan.david

Container No: S127539



Part: RBE703A94 - 1130 - 01 - 33

Job No: 178973

Serial No/Batch: S127539

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 11/14/18

27
28

NOV 1 1950

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NOV 1 1950

8 7 6 5 4 3 2 1

D

D

C

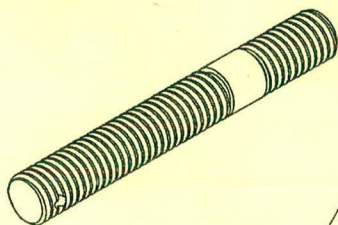
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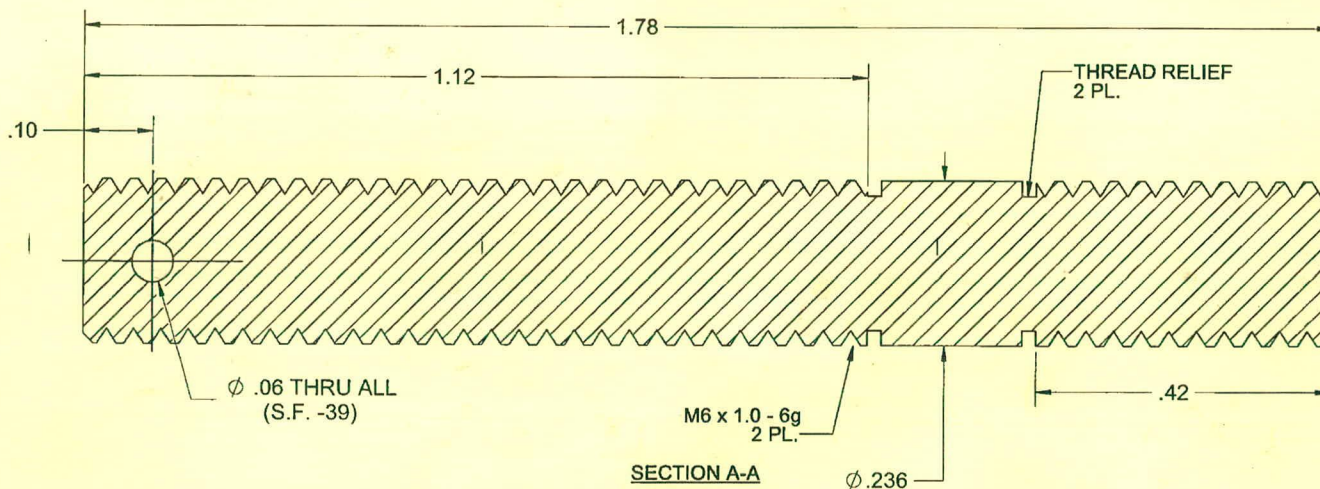
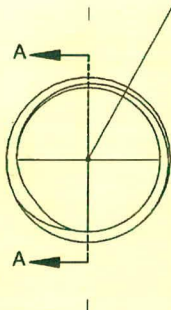
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#1 CENTER DRILL ACCEPTABLE



RBE703A94-1130-01-33 ADJUSTER

NOTES:

- 1) MATERIAL: AISI O1
- 2) FINISH: BLACK OXIDE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE ADJUSTER	
DWG NO. RBE703A94-1130-01-33	REV K
DESIGN BY: VM 8/28/2017	300K ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES ± 5°
CHECKED: VM 11/30/2017	XX ± .1 SURFACES ± 125
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: 0.019LBS
SHEET 14 OF 17	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041720**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041720
PO Date: 11/14/18
Due Date: 11/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments: ** Please confirm dates on line items **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178973	RBE703A94-1130-01-33	Adjuster -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4 -Certificate of Conformity is required	Firmed	-	11/17/18	45 pcs	0 pcs	45 pcs	\$2.26415/pcs	\$101.89
							45 X	NOV 19 2018			DAS 38 9-89
2	185208	RBE117-68021W9	Pusher -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	11/28/18	5 pcs	0 pcs	5 pcs	\$2.26415/pcs	\$11.32
							5 X	NOV 19 2018			



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PURCHASE ORDER **PO041720**

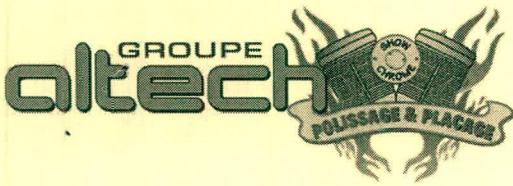
Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	186188	RBEM652V3002101-M-9	Bar Handle Nut -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	11/28/18	3 pcs	0 pcs	3 pcs	\$2.26415/pcs	\$6.79
Grand Total:											\$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/14/18 12:44 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(014457-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

014457- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Nov-2018		Jessie Boisvert		041720 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-33 Rev. ✓	RBE703A94-1130-01-33 BLACK OXIDE COATING: MIL-C-13924 CLASS 1 : MIL-C-16173, GRADE 4	BLACK-OXIDE CH	45	45 ✓	0	0	0
2	RBE117-68021W9 Rev. ✓	RBE117-68021W9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OFF EXCESS OIL	OXIDE-BLACK CH	5	5 ✓	0	0	0
3	RBEM652V3002101-M-9 Rev. ✓	RBEM652V3002101-M-9 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	3	3 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

